

# CURRENT INFORMATION 2024 LANDELL FLUTES LLC

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322 Main St. PO Box 528 Wampum, PA 16157 USA Information Is Subject to Change **Phone/Message** (724) 740-1093

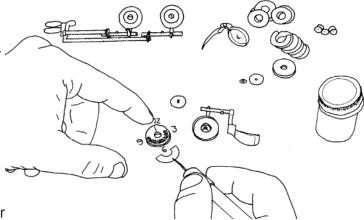
**email:** jonathon.landell@gmail.com **Website:** www.landellflutes.com

## **FLUTE REPAIR & RESTORATION**

All flutes should be maintained at least once a year by a qualified repair technician to allow the players to perform at their highest potential. The pads often swell or shrink due to humidity or temperature, and sometimes the skins become torn and leak instead of closing perfectly air tight. The changes that happen over time are very difficult for the player to detect, because they happen very slowly and we can compensate for these problems sometimes by squeezing the keys. That extra finger pressure can hamper your ability to play smoothly and precisely at high speeds. It also can make the flute sound weaker and less resonant. The mechanism hinges need to have the oil changed every year to prevent the action from becoming slower and hesitant when returning to the open position.

Flute padding is a specialty that has seen many changes and innovations over the last few decades. There are just about as many patents pertaining to wind instrument pads as there are related to the design of wind instruments. Over the years we have experimented with many different pad designs, but our favorite pads are made by David Straubinger or Jim Schmidt. These pads are made with a synthetic felt that is perfectly flat and very stable in changing environments, so they are very stable over time without developing air leaks like the

traditional pads made from pressed felt. The skins for Straubinger pads are the same bovine membrane used to make traditional felt pads, so they might tear after long and hard use. The Schmidt pads use Mylar for the skin, which has been coated with a very thin layer of gold on the surface that touches the tone holes. This Mylar skin will last for many years without tearing, and the metal surface of the skin gives the technician the ability to see the smallest air leaks by inserting a light source inside the flute body and closing the keys with minimal finger pressure to visually detect any problems with the pads' seals. We work with shims that are .0005" thick to eliminate the tiny air leaks in these Schmidt pads.



Shimming a Pad from 3-9 O'Clock

This precise padding technique requires the technician to prepare the tops of the tone holes to be made perfectly flat and level first. We hone each tone hole's top surface until there is no light underneath a perfectly flat gauge while looking at the contact area with a light inside the flute body. Such work takes a lot of time, but in the long run it makes the installation of the pads much easier, because there are very few small partial shims needed under the pads. Then, of course, that kind of work doesn't need to be done again and again. There is an audible improvement with either of these pads, which is best noted in fast scale passages or runs. The Schmidt pads may be slightly louder than the Straubingers when the pads are being closed, but the difference is only noticeable at close range (if at all). The most quiet pad is still the traditional felt pad, but the problems associated with slowly changing pad thicknesses over time make the new pad designs much more practical.

All of the common mechanical repair and restoration issues are handled at the time of a complete overhaul, when we stretch the key hinges that are worn and moving side-to-side, or the pivot screws need to extend further to remove wear. Sometimes, if any of the tone holes are leaking at the solder joints, they may need to be removed and resoldered. All this work and even more comes easily with a lifetime of experience and daily practice for a Master Flute Maker. Perhaps you could come here as an apprentice to train yourself for another generation of fine flute making and repair. If you have mechanical aptitude and lots of patience and if you can play the flute well, consider taking the classes that are offered here where we have already given hundreds of others like yourself the training they needed to aspire to this work. We are eagerly looking for young people who would invest in this opportunity, and then you could perhaps become apprenticed members of Landell Flutes LLC. -- Let's talk!





# LANDELL FLUTES LLC, 322 Main St., PO Box 528, Wampum, PA 16157 USA E-Mail: jonathon.landell@gmail.com Phone: (724) 740-1093

# **Custom Hand Crafted Flute Commission Form**

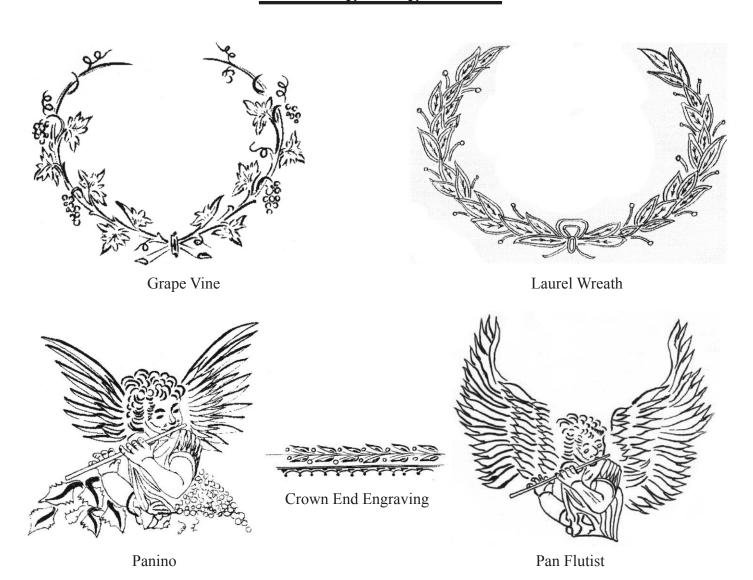
|                    | <u> </u>                               |                   |                         |                                    |                           |  |  |
|--------------------|--|-------------------|-------------------------|------------------------------------|---------------------------|--|--|
| Last Name          |  | First Name        |                         | Home Pho                           | Home Phone                |  |  |
| Street Address     |  |                   |                         | Cell Phone                         |                           |  |  |
| City               | :                                      | State             | ZIP Code                | Country                            |                           |  |  |
| Χ                  |  |                   |                         |                                    |                           |  |  |
| Signature I hereby | commission a                           | new Landell       | Flute as desc           | E-Mail Address<br>ribed by the fea | atures on the list below. |  |  |
| ☐ I unders         | tand that this is                      | a legally bin     | ding contract           | between mysel                      | f and Landell Flutes.     |  |  |
|                    | ++++++++++++++++++++++++++++++++++++++ | Extra Cos         | ic Price<br>st Options: | \$                                 |                           |  |  |
| Flowers & Bow      | "Dorforatod"                           |                   |                         |                                    |                           |  |  |
| Lip Plate En       |  |                   | MMISSION                |                                    |                           |  |  |
| Grape              | Laurel                                 | Please            | Call for Cu             | urrent Price                       | S                         |  |  |
| Vine<br>Pitch:     | Wreath A= 440                          | A = 442           | □A = -                  | 444 □A = 4                         | 46 Other                  |  |  |
|                    | Silver                                 | A - 442 Argentiu  |                         | Gold 14K                           |                           |  |  |
| Body:<br>Keywork:  | Silver                                 | Argentiu Argentiu | _                       | Gold 14K (                         |                           |  |  |
| Tubing:            | .012" (Gold)                           | .014"             |                         |                                    |                           |  |  |
| Foot Joint:        | C Foot Joint                           | B Foot J          | oint Con                | vertible B/C                       | D Foot                    |  |  |
| G Keys:            | In Line G                              | Offset G          | Split                   | t E Split                          | G Donut in G              |  |  |
| Key Style:         | French                                 | Covered           | Key Giz                 | mo: With                           | Gizmo Without a Gizmo     |  |  |
| Head Cut:          | Modern                                 | Tradition         | al Cas                  | se: Hard                           | wood Leather              |  |  |
| Pads:              | Modern                                 | Tradition         | al Cas                  | se Cover: Leath                    | ner Nylon                 |  |  |
| EXTRA COST:        | D# Roller                              | C# Trill h        | Key Split               | t E Key Left I                     | Hand Lever                |  |  |
|                    | 14K Gold Emb                           | o. 10K Gold       | d Emb. Gold             | d Ring  Plati                      | num Ring Emb. Engravin    |  |  |
| Engraving:         | 6 Flowers & B                          | ow Perforate      | ed Gra <sub>l</sub>     | pe Vine Laure                      | el Wreath Other:          |  |  |

#### **Unique Features of the Landell Flute**

- 1- "Gold Ring" Riser Head Joint
- 2- Alpha-Omega Logo
- 3- Argentium<sup>TM</sup> Silver Will Not Tarnish
- 4- Ball Bearings
- 5- Captive Pad Screws
- 6- Certified Straubinger, Schmidt, and Muramatsu Pads
- 7- Clutches Not Adjusting Screws
- 8- Cooper/Bennett Scales
- 9- Crown Made with Air Tight Seal
- 10- Custom Made -- "One Man, One Flute"
- 11- Domed Pad Washers (Optional)
- 12- Double Axel Thumb Keys
- 13- Hand Engraved by Mr. Landell
- 14- Hardwood Fitted Case
- 15- Head Joint Stopper O Ring Not Cork
- 16- Head Joint "Array" with 16 'Cuts' to Choose From
- 17- Head Stopper with Setting Stopper in the Crown
- 18- Kicker *Corks* not Felt
- 19- Never Plated Only Solid Silver or Gold
- 20- All Soldered Tone Holes NOT Drawn
- 21- Optional One Piece Body and Foot
- 22- Pinned Key System by Boehm Not "Pinless"
- 23- Tapered Pivot Screws with Heads NOT Cylindrical
- 24- Plastic Pad Shims NOT Paper Which Change in Thickness Over Time
- 25- Pointed Arms "French" Style
- 26- Screwdriver Slots with a Radius Self Centering
- 27- Stainless Steel Axels Won't Rust
- 28- Technical Training for Flute Workers
- 29- Titanium Body Tube/with Silver Keys
- 30- Delrin French Bushing and Pad Washers with Air Tight Washers

Please inquire by email or phone for more detailed information. These are standard and optional features of every handmade Landell flute.

# **Hand Engraving Patterns**





Six Flowers & Bow



Pappoutsakis Competition

Landell Flutes LLC, 322 Main St., Wampum, PA 16157 USA Phone 724-740-1093 E-Mail to jonathon.landell@gmail.com

# Registration Form - 2024 Please fill out and mail, email or FAX in Advance



| PLEASE!   |   |                                 |  |                                  |                               | www.ia                           | ndelifiutes.com                   |
|---|---|---------------------------------|--|----------------------------------|-------------------------------|----------------------------------|-----------------------------------|
| PRINT CLEARLY & DARKLY  | My E-Mail Ac  | Idress                          |  | @                                |                               |                                  |                                   |
| Last Name   | First Name  |                                 |  | Home                             | e Phone                       |                                  |                                   |
| Street Address  |   |                                 |  | Cell F                           | Phone                         |                                  |                                   |
| O't.  | 04-4-   |                                 |  | 710 -                            | - D4-1 O- 4-                  | COUNTRY                          |                                   |
| Please Circle Dates   | Preferred Preferred                                   |                                 |  | ZIP 0                            | r Postal Code                 | COUNTRY                          |                                   |
| 2024  | ion + Materia   | als _Winter                     | r Spring                               | Summer I                         | Summer II                     | Fall I                           | Fall II                           |
| Flute Tune-Up (print  | date) \$ 600  |                                 |  |                                  |                               |                                  |                                   |
| Padding Techniques  | \$ 2,000  | 2/5 - 2/9                       | 4/1 - 4/5                              | 6/3 - 6/7                        | 7/8 - 7/12                    | 8/12 - 8/16                      |                                   |
| Overhaul Techniques   | \$ 2,000  | 2/12 - 2/16                     | 4/8 - 4/12                             | 6/10 - 6/14                      | 7/15 - 7/19                   | 8/19 - 8/23                      |                                   |
| Build Your Own Head   | 1! \$ 3,000   | 2/19 - 2/23                     | 4/15 - 4/19                            | 6/17 - 6/21                      | 7/22 - 7/26                   | 8/26 - 8//30                     |                                   |
| Advanced Padding To   | ech. \$ 3,000   |                                 |  | -                                | -                             | -                                | 10/14 -10/18                      |
| Build Your Own Flute  | \$ 24,000   | -                               | -                                      | -                                | -                             | -                                | 9/2 - 10/11                       |
| Dates are subject to Call/email for latest                        | _   | Winter                          | Spring                                 | Summer I                         | Summer II                     | Fall I                           | Fall II                           |
| Flute Tune-Up (print o  | date) \$ 600  |                                 | /                                      |                                  |                               |                                  |                                   |
| Padding Techniques  | \$ 2,000  | 2/3 - 2/7                       | 4/7 - 4/11                             | 6/2 - 6/6                        | 7/7 - 7/11                    | 8/18 - 8/22                      | -                                 |
| Overhaul Techniques   | \$ 2,000  | 2/10 - 2/14                     | 4/14 - 4/18                            | 6/9 - 6/13                       | 7/14 - 7/18                   | 8/25 - 8/29                      | -                                 |
| Build Your Own Head   | ! \$3,000   | 2/17 - 2/21                     | 4/28 - 5/2                             | -                                | 7/28 - 8/1                    | 9/8 - 9/12                       | -                                 |
| Advanced Padding Te   | ech. \$ 3,000   | -                               | 4/21 - 4/25                            | 6/16 - 6/20                      | 7/21 - 7/25                   | 9/1 - 9/5                        | 10/20 - 10/24                     |
| Build Your Own Flut   | e! \$ 24,000  | -                               | -                                      | -                                | -                             | 9/15 - 10/17                     | -                                 |
| I will have a   | F   | Project Flute                   | -OR-                                   | would like                       | to use a proje                | ct flute provid                  | ed for me (\$100                  |
|   | rial Deposit of<br>dable if I canno<br>ote: The Build | ot attend durin<br>Your Own Flu | ig the week(s)<br>ute! class <i>Ma</i> | for which I ha<br>terial Deposit | ve registered. is \$6,000 due | My deposit cou<br>at least 3 mon | ald be applied to the in advance. |
| I understand and agre limited, some courses for One-on-one privat | s will fill up qui                                    | ckly and other                  | s could be sm                          | aller. (I will ca                | II to check for I             | ast minute avai                  |                                   |
| I fully understand and unsuitable to the work                     |   |                                 |  |                                  |                               |                                  |                                   |
| I agree to send <u>PAYME</u>                                      | NT IN FULL O  | NE MONTH                        | BEFORE THE                             | CLASS IS S                       | CHEDULED TO                   | BEGIN.                           |                                   |
| I agree to hold harmle<br>during these courses.                   |   |                                 |  |                                  |                               |                                  |                                   |
| Yes, I understand that workshop for the date                      |   |                                 |  |                                  | I Flute LLC for               | training at the                  | Landell studio-                   |
| <b>X</b>  |   |                                 | 6-                                     | /                                |                               |                                  |                                   |
| Signature   |   |                                 | _                                      | i )ate                           |                               |                                  |                                   |

#### MASTER CLASS DESCRIPTIONS 2024

The Flute Tune-Up

The wonderful and simple mechanism of the flute can be successfully maintained by any student. This short course brings the simplicity of the flute into the hands of the student through a series of skill-building steps. Using the **Landell Flute Tune-Up Manual** as a text, each student will be personally guided through the disassembly and reassembly procedure, learning the proper oiling techniques, and acquiring skills in the use of the tools. People of all ages have experienced the satisfaction of knowing their flute on the mechanical level and the confidence derived from cleaning and oiling it properly themselves. **By appointment**.

6 - 8 Hour Class \$ 400 Book and Tools \$ 200

#### **Padding Techniques**



The next logical step in maintaining your own flute is to acquire the skill of pad installation and leveling. Class begins with **The Flute Tune-Up** on the first day. Students then learn how to install and level pads by applying the same techniques practiced by the most highly qualified technicians. This course covers all the

important skills needed to replace the corks, felts, and connections, and to make the final adjustments. Students should bring their own flute to pad during this course. Tuition price includes a Tune-Up Tool Kit, a Pin Driver and a Manual.

Five Day Tuition \$1,500 Books and Materials \$500

### Overhaul Techniques

This course is designed especially for students who want to know how to overhaul and restore the flute in preparation for working as a professional flute repair technician. Many of the skills needed to overhaul fine flutes will be covered including removing dents and scratches, stretching worn keys, repairing solder joints on soldered tone holes, polishing and cleaning the flute, re-pinning, replacing broken springs, etc. Time will be devoted to techniques of making special tools, operating the lathe and other machines, hardening steels, and important machine shop tips.

**Prerequisites:** (1) The project flute must be completely disassembled by the student before it will be usable in the class. (2) Students must attend the Padding Class prior to attending the Overhaul Class.

Five Day Course Tuition \$ 1,500 Books and Materials \$ 500 **Advanced Padding Techniques** 

After a few years experience padding flutes with conventional felt pads, many repair technicians will need to learn how to install the high tech pads that have been developed and patented recently by well known makers. The high demand for this training has caused a waiting list for technical training using synthetic modern pads making it difficult to learn about them. More and more flutes are circulating with these high tech synthetic materials, so many



customers need qualified repairers who know how to use them properly. The advantages of the modern pad design give the flute longer lasting stability and better air sealing properties. Measurement tools are now made to determine just how 'tight' the pads are actually sealing, so the repairer can show the customer how much better these pads are sealing if they really want to know. Tone holes must be perfectly 'level' on top, and there are significant differences between these various pads. We will work with Straubinger, Schmidt and Muramatsu "Lotus" pads if possible. Call for making arrangements. Experienced students are encouraged to come for this class.

Five Day Class \$ 1,500 Books & Materials 1,500

#### Build Your Own Head!

The head joint is comprised of only three parts: the lip plate, the riser and the tube. It is the logical place to begin to learn how to make a flute. During this course, each student will make a flute head joint from beginning to end and learn most of the skills needed to make a flute, including filing, sanding, scraping, burnishing, silver and lead soldering, polishing, cleaning, basic tool making, and lathe operation. The important design characteristics of the head joint will be discussed, and students will leave with a hand made silver head joint for his/her own flute.

Five Day Tuition \$1,400 Books & Materials \$1,600

#### **Build Your Own Flute!**

Students who would like to learn about the flute building trade will want this complete this class. The course will begin with a body kit and all the parts necessary to build the keys. The course ends at the point where the flute is ready for springs and pads. Naturally the finished flute becomes the personal property of the student! The following list of skills will be covered during the course: soldering and brazing, filing, grinding, scraping, burnishing, fitting and assembling keys, pinning, etc. A complete booklet containing all the important course notes is provided for each student. All necessary tools will be provided for use during the course and may be purchased at the end.

Six Week Course Tuition \$8,000 Books and Materials \$16,000

-7-

# PLEASE POST

#### **WORK BENCH TRAINING FOR FLUTE WORKERS**



# **Landell Flutes**

Jonathon A. Landell, Master Flute Maker



Padding Techniques
Advanced Padding Tech.
Overhaul Techiques
Build Your Own Head!
Build Your Own Flute!\*

## SMALL CLASS SIZE

#### ONE WEEK COURSES



#### Call (724) 740-1093

#### **2024 DATES**

Dates are subject to change. Check the web site for current information.

Registration Forms and Material Deposits Due 1 Month Before Class

One-on-one Private Training Sessions Can Be Arranged By Appointment

One-on-one requires additional 50% tuition fees. Please call for information.

Send the Reservation Form to Reserve Your Bench Today!

| <u>Tuition</u>            | + Materia | <u>als Winter</u> | Sp          | <u>ring</u> | Summer I    | Summer II    | <u>Fall</u>  |
|---------------------------|-----------|-------------------|-------------|-------------|-------------|--------------|--------------|
| Flute Tune-Up (print date | e) \$ 600 |                   |             |             |             |              | /            |
| Padding Techniques        | \$ 2,000  | 2/5 - 2/9         | 4/1 - 4/5   | 6/3 - 6/7   | 7/8 - 7/12  | 8/12 - 8/16  | -            |
| Overhaul Techniques       | \$ 2,000  | 2/12 - 2/16       | 4/8 - 4/12  | 6/10 - 6/14 | 7/15 - 7/19 | 8/19 - 8/23  | -            |
| Build Your Own Head!      | \$ 3,000  | 2/19 - 2/23       | 4/15 - 4/19 | 6/17 - 6/21 | -           | 8/26 - 8//30 | -            |
| Advanced Padding Tech.    | \$ 3,000  |                   |             | -           | 7/22 - 7/26 | -            | 10/14 -10/18 |
| Build Your Own Flute!     | \$ 24,000 | -                 | -           | -           | -           | -            | 9/2 - 10/11  |

Go to **www.landellflutes.com** and download the "Current Information" for Registration Form and details.

Call directly for the latest plans and availability. \*Build Your Own Flute class runs for 6 weeks.



LANDELL FLUTES LLC 322 Main St., Wampum, PA 16157 Phone: (724) 740-1093 Please fill out this form and include it in the case for any flute repair orders.

#### **REPAIR WORK ORDER 2024**

| Name  |   |   |  |   | Date _  |  |  |  |
|---|---|---|--|---|---|--|--|--|
| Address _   |   |   |  |   | Make  |  |  |  |
| City  |   |   |  |   | ~   |  |  |  |
| Email   |   |   | STATE ZIP  |   | Phone   | Phone  |  |  |
| WORK  |   |   |  |   |   |  |  |  |
| <b>DETAILS</b>  | WORKING ORDE  | R CLEAN   | , OIL ADJUST   | RE  | PAD   | OVERHAUL   | SPECIFIC JOB   |  |
| I PREFER  | LIDE  | Error   | L Evenness   | Drowner   | DED MAN   | NEXT DAY   | Choran Sanaran   |  |
| <u>SHIPPING</u>   | UPS   |   | AL EXPRESS   |   | RED MAIL  | NEXT DAY   | GROUND SERVICE   |  |
| QUOTED PRICE:   | Hours:  |   | Hour:  | Prom  | IISED:  |  |  |  |
| EXTRA WORK:   |   |   |  |   |   |  |  |  |
| SHIPPING:   |   | _   |  |   |   |  |  |  |
| Total   | \$  | \$  |  | X   |   |  |  |  |
|   | MIN.  |   | Max.   | SIGNA   | TURE  |  |  |  |
| Complete Over   |   | $\sqrt{}$   | $\sqrt{}$  |   | $\sqrt{}$   | SET-UP   | Cost<br>\$ 1,300<br>\$ 900   |  |
| Repad   |   |   |  |   | $\sqrt{}$   | $\sqrt{}$  | \$ 800   |  |
| Clean, Oil, and   | l Adjust (C.O.A   | <b>1.</b> )   |  |   |   | V  | \$ 295   |  |
| "Mechanical" To<br>"Machine Polish<br>"New Pads" choi<br>"Set-Up" includo<br>"Complete Over<br>condition at hou | tighten tenons, cloighten wear points i' includes using be ice of felt, Straubines adjustments for HAUL" includes all irly rate + material ler must be signed | s, remove der<br>ouffing mach<br>nger, or Schn<br>connections<br>the above w<br>s. Quotes w | nts and scratche<br>ine with rouge<br>nidt pads, insta<br>and pad openi<br>ithin the norma<br>ill include high | es, repair/rep<br>and tripoli,<br>illed with fou<br>ings, spring t<br>al scope of w<br>and low esti | place hardwar<br>ultrasonic cle<br>undation was<br>tension, corks<br>rork. Unusua<br>imate and no | e as needed. Pa<br>caner, tarnish pa<br>hers and with h<br>s, and felts as no<br>al damage will b<br>t-to-exceed cos | arts are extra. reventative. oned tone holes. eeded. ee repaired to as-new ts. |  |
|   | À LA CARTE  |   | DECLARED V   | VALUE FOR S   | SHIPPING \$_  |  |  |  |
| Head Cor<br>New Pins  | k<br>(each pin)   | 25 each<br>25<br>25<br>195  | I  | •   |   | insurance. Do<br>wn insurance.   | n't insure it.<br>Please insure it.  |  |
|   |   |   | P  | lease bill m  | e for shippii   | ng and insurar   | nce.   |  |

## TRIAL AUTHORIZATION -- FLUTES OR HEAD JOINTS

| Date  |                                      | Due by   |
|---|--------------------------------------|--|
| Borrower's Name   |                                      | Cell Phone   |
| Mailing Address   |                                      | Home Phone   |
| City or Town, STATE   | ZIP                                  |  |
| Email Address   |                                      |  |
| amount of the value of the flute(s) and/or the time I have them for trial purposes. I | head joints in the will also request | my insurance company to cover the value.   |
| Card Number   | Expiration                           | Security Code  |
| \$  |                                      |  |
| Amount USD Authorized   |                                      |  |
| under no obligation to purchase. I acknow   | wledge that if the responsible to pa | of play-testing a flute and/or head joint, and that I am listed instruments are not returned in like new conditay for repairs or for the replacement in case of theft. charge the above account. |
| Card Holder Signature: X  |                                      | Date:  |
| Jonathon A. Landell<br>Landell Flutes<br>322 Main St.                                 |                                      |  |

Wampum, PA 16157 USA

Email: jonathon.landell@gmail.com

Phone: 724-740-1093

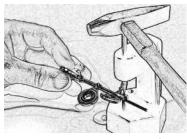
#### **TOOLS AND COURSE NOTES FOR FLUTE CLASSES**

#### **Tune-Up Tool Kit & Pin Driver**

Tools supplied with the Tune-Up Class and Padding Tech. class includes everything you'll need to do a C.O.A. but doesn't include the Aluminum pin driver set needed to take out all the pins properly. Tools included with the class are Reversible Blade Screwdriver, Long Blade Screwdriver, Spring Hook, Wood Screw Block, Tune-Up Oil, Tweezers with Lock, Pin Vice & Needle, Pad Slick Landell, Cigarette Paper, Pipe Cleaners, Single Edge Razor Blades, Barge Contact Cement, Work Surface Cover, Pad Ironing Tool, Pad Clips, Cork Grease, and Head Cork



Tune-Up Tool Kit \$400.-



Aluminum Pinning Set \$150

Removing pins is always a challenge for flute repairers, because the pins are often installed with too much force and removing them can leave marks in the keys. This Pinning Set includes several different hardened pin drivers which are made to self center in the top of the pins. One driver is larger for pushing pins that have the ends protruding out, and the other is small enough to drive the bottom end of the pin into the key if it's been ground off flush with the key. There are several brass Posts that support the key during this process, which have lead solder in the top to support the key without marking it.

#### **Tools for Padding Tech. Class**

#### 227 Stick Shellac 232 Head Joint Cork (no hole) Head Cork with Hole 233 234 Felt Thick and Thin 235 Alcohol Lamp, glass Pliers, Curved End 237 238 Pliers. Vice Grip 244 Matches 245 Opti-Visor Needles for Making Pins (doz.) 247 Grobet 6" Hand Files-Tone Holes (2) 249 **Padding Techniques Notes** 250 252 Pad Opening Gauge More Tools For Sale. Please ask for current prices.

#### More Tools à la Carte

Come for the classes first and decide what tools you'll need while you're here. We'll provide the basic tools and supplies for the class experience, and you'll receive the Course Notes and all these tools with the class while you're here. If you just want to buy the Course Notes, you may deduct the amount you pre-paid when you make a reservation for a class from the schedule. You can also buy the tool kit now and get started on your own. Bring them to the class.

#### **Tools for Overhaul & Mechanical Class**

|     | o ioi o voimaai a moonamoai oi       |
|-----|--------------------------------------|
| 249 | Lutz File Handles (2)                |
| 351 | Scraper 5/32 Drill Blank             |
| 352 | Burnisher Blank OHDR 3/16 x 2        |
| 353 | Head Cork Setting Dowel - Unfinished |
| 354 | WHDR .0935 x 9 Reamer (2)            |
| 355 | Swedging Pliers Chain Nose           |
| 356 | Brass Hex Tamper 1/2 x 2             |
| 357 | Space Block .0625                    |
| 358 | File - Half Round #6 Needle          |
| 359 | Counterbore 3/16                     |
| 360 | Hex Wrench .048                      |
| 361 | India Stone FF-146                   |
| 362 | Wood Handles (2)                     |
| 363 | Sandpaper Samples                    |
| 364 | Washout Brush                        |
| 365 | Drill #71                            |
| 366 | File Blank 6" for Burnisher          |
| 375 | Drawer Organizer Box 15 x 6 x 2      |
|     | Course Notes                         |
|     |                                      |

Fine Flute Repairing (Tune-Up)

**Advanced Padding Tech. Notes** 

Overhaul & Mechanical Tech. Notes

Build Your Own Head! Course Notes 300.-

**Build Your Own Flute!** - Not Yet Available

**Padding Tech. Course Notes** 

175.-

200.-

200.-

250.-

125

200

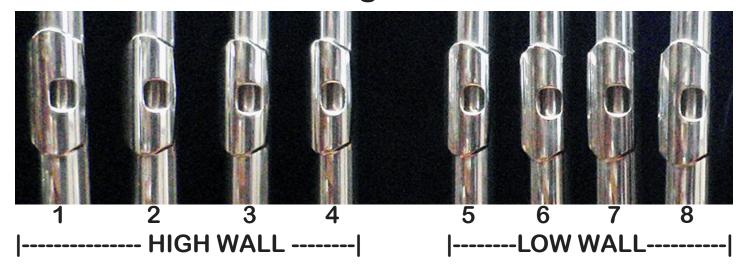
300

400

500

600

## Rectangular Cut



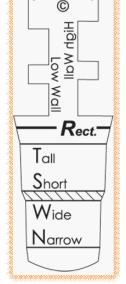
## ARRAY of Head Joint Embouchure Cuts

We have a unique selection of sixteen head joints that have been carefully cut for the purpose of determining the best size and shape for *your* flute's embouchure hole. As you grow and mature as a player, your head joint needs may change. Rather than using the one-size-fits-all approach to embouchure hole design, Mr. Landell uses this collection that he calls an "ARRAY" of heads as a tool for the players. By playing a variety of flute repertoire on the Array, each player can decide which cut works best for their present skills and abilities. Mr. Landell will make them a new head with exactly those specifications and fit it to their

preferred instrument. This head joint 'audition' can be done at the Landell's home near Wampum, where we have a Steinway grand piano and a large open room with good acoustics. Our Array of head joints and a test flute are made with the new Argentium Silver alloy, which is tarnish resistant. Other choices of precious metals are also possible.



This Gauge is used to get the four important dimensional specificaions for any head.

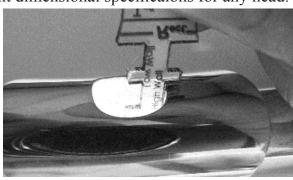


ANDELL FLUTES

Measurement Gauge \$50.-

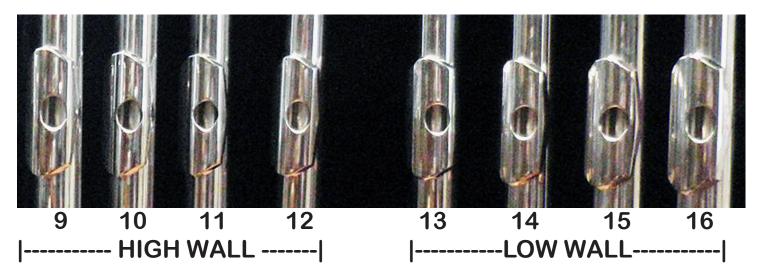


Measure Width Wide - Narrow

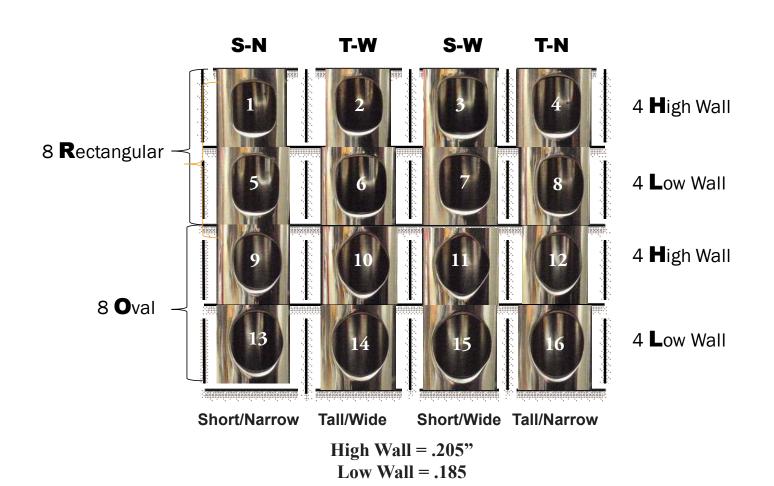


Measure Height High - Low

## **Oval Cut**



# THE "ARRAY" CLOSE-UP



#### **HEIRLOOM LANDELL FLUTES FOR SALE**



**Serial Number 28: 14k Gold Tube**, Silver Keys, B foot, Engraved Lip Plate, A=442, In-Line G, 1998 \$23,000 USD



Serial Number 182: All Argentium Silver, B Foot, D# Roller & Gizmo, C# Trill, A=440, In-Line G, 2010 \$15,800 USD



**Serial Number 11:** All Sterling Silver, B Foot, D# Roller & Gizmo, A=442, Offset G, Traditional Head, 1974 \$14,000 USD



**Serial Number 174**: All Sterling Silver, B Foot, D# Roller, Gizmo, A=442, In-Line G, C# Trill, 2002, \$15,000 USD